

## Print Guide for Inkjet printing direct onto a duplicated disc

Please note: This guide is NOT for replicated discs, a different print guide is available for replication.

Inkjet printing is the method that we use to print directly onto discs (i.e. onbody printing), this is ideal for high resolution printing and short run work upto about 1,000 discs. This means that text, logos and photo images will look great on your discs! Standard inkjet printing produces a matt, non-water resistant finish, however for a really professional finish you can easily upgrade to a glossy, scratch/water resistant option if you like.

With inkjet printing the ink is applied to the disc in 'bands' therefore when creating your design we recommend using only limited areas of block colour – this avoids the likelihood of a 'streaking' effect. As we use discs that have a white base don't forget that white is a colour too and can be used to great effect, try to break up your design with areas of white or mixed images. Here are a few examples of our work:



To ensure you get the very best print and save delays please follow the instructions below for Inkjet onbody onto a 120mm disc.

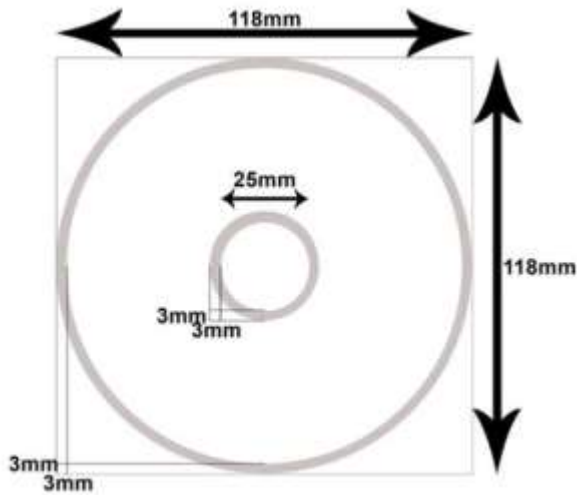
1. Artwork for inkjet printed duplicated discs need to be supplied at a minimum resolution of 300dpi (higher preferred) TIFF or JPG and in PC format only (not MAC). Photoshop files are accepted only as a flattened image.
2. Font sizes for any text should not be smaller than 6pt in the artwork. Particularly if producing 'reversed out' text.
3. Do not put text or images over the centre circle as per the specification below. Avoid creating text close to the edge of the disc. (Minimum distance 3mm from printable area of disc).
4. Supply your design as a square with 5mm bleed and we will remove the bleed. Bleed is the amount of print 'overlap' there is on the finished size of the design (see illustration below).
5. Inkjet printing cannot match a specific Pantone colour because the printing is done in CMYK. Although we will always attempt to match a colour as closely as possible and can (if required) send you a sample before we print the complete job.
6. Do not cut out a centre hole in your design for discs or produce a circle keyline. We will remove the circle by using a masking template.
7. We recommend you supply a PDF or other printout (Inkjet or Laser) for reference purposes only (not as a colour match).
8. Your artwork data can be supplied on CD-R and be clearly labelled, or it can be uploaded direct to our studio from our website [www.Sky-Com.biz](http://www.Sky-Com.biz) and click on the 'upload artwork' menu button. We recommend getting your artwork to us as soon as you can so that we can check it for you in time for production.

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## Disc Print Guide for Duplication

### Centre Hole (25mm):

Avoid this area when creating your design. Also, avoid the 3mm shaded area around the centre hole and outer edge of the disc. This ensures that any text, logos or crucial part of your design is not lost during the printing process.



Example of supplied artwork



How artwork will look when printed

